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to handle the product correctly. The instructions given in this manual are concerned with this product. For the safety instructions of the

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Interface Module  
User's Manual

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CAUTION" may  
lead to serious  
consequences.

## Manual

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correct installation,  
safe use and  
operation of the  
FX5 MODBUS

Communication  
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and understood  
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MELSEC iQ-F FX5

User's Manual

(MODBUS

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How can I send a

Modbus RTU

command to write

multiple discrete

pins? Command

0x0F. This

command is used



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to record multiple values of DO's digital output. An example of writing in several DOs with registers from # 20 to # 29 for the SlaveID address of the device 17. The register address will be 0013 hex = 19, since Account is maintained from 0 address.

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Application

Instructions API

00-49 CALL

Instruction Program

Flow: The program

flow when X0=off,

The program flow

X1=off when

X0=Off, main

X1=On. program

CALL main program

main program CALL

instruction

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QJ71MT91). The QJ71MT91 is used to connect the MELSEC-Q series programmable controller to a MODBUS/TCP network. 1.1 Features...

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Sometimes the  
nomenclature on  
the signals will be  
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controller. I'm  
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connection. I keep  
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