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or 'arcing' during cooking it may be that the waveguide cover is damaged. Usually the cover is made of a material called mica. Although strong and tough when new, over a period of time this cover absorbs

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The purpose of a Waveguide Cover is to shield the

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opening through which the microwaves enter the main cavity. Microwaves are produced by the Magnetron...  
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A waveguide cover's main job is to transmit microwave radiation. It prevents steam and food particles from interacting with the electrical components within the microwave oven. The oblong cover clips into the

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hole where the microwave comes out. The main use is to prevent splashes and bits of food from getting into the cavity of the microwave.

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The waveguide covers the hole through which the microwaves are fed into the oven cavity from the waveguide. It acts as a barrier to stop grease and

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food particles from entering the opening of the waveguide. If the part begins to arc or spark during a cook cycle, it needs to be replaced.

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