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This book is the most comprehensive and detailed discourse on the subject of rifle barrel chambering and fitting to date. It contains: 304 total 8 1/2 x 11" size pages 146 AutoCAD instructional illustrations. Each individual step is fully illustrated with one to four detailed AutoCAD drawings. All steps explained in detailed text.

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Describes rifles, carbines, and submachine guns, and recounts their histories and battle records

Steel Helix: A Gunsmith Machinist's Answer to the Question of the Rifled Barrel 190 pages. 81/2" x 11." Softcover. Dozens of photographs and illustrations. Well-illustrated, comprehensive guide to drilling, reaming and rifling barrels in your own shop. Detailed instructions and illustrations guide the home shop machinist through the process of fabricating a machine capable of turning a solid bar of steel into a finished rifle barrel. A very thorough description of deep-hole drills, reamers and rifling cutter boxes will provide all the know-how necessary to fabricate and heat-treat the cutting tools. The three most common methods of making rifle barrels are discussed, with the pros and cons of each. Four different methods of accurately rotating the rifling cutter box during the cut-rifling operation are examined. There are also separate chapters devoted to selecting the best steel alloys for the job based on chemical composition and mechanical properties and then proof-firing the finished barrel

in Part I, Fred Zeglin gives you an in depth study of what it takes to build an accurate hunting rifle. Fred has been building custom hunting rifles for over thirty years. His clients come from all walks of life and have one thing in common; when they go hunting they don't want to worry about the accuracy of their rifle.In Part II, Gordy Gritters explains the extreme accuracy requirements of a quality benchrest rifle. Gordy has nearly thirty years invested in building precision rifles. He is a competitive shooter as well as a gunsmith. Builder of many high accuracy rifles used by customers across North America to set records and win various rifle competitions including the Varmint Hunter Jamboree, Coyote Hunting National Championship, 1000 yard matches, 600 yard matches, F-Class matches, BR-50, IR 50-50, 100 and 200 yard benchrest matches, sniper matches, NRA service rifle matches, as well as for varmint and big game hunting.

Written by one of the foremost firearms experts of the twentieth century, Charles Edward Chapel's Guns of the Old West is an exhaustively researched document that not only boasts a significant collection of antique Western guns, but also categorizes the firearms into easy-to-reference sections. Starting with an introductory chapter on the origins of guns and their earliest uses on the frontier, Chapel covers everything from muskets to rifles, pistols to revolvers, and shotguns to martial arms. Three whole chapters are dedicated to the rise and fall of the famous Deringer pistol. And as much as Guns of the Old West is an encyclopedic reference manual, it's also fascinating historical literature that frames the world in which these guns were used. Buffalo guns and hunters are covered, along with martial arms of the post–Civil War era. The gun collection of famous collector and hunter President Theodore Roosevelt is given its own chapter. Illustrated with nearly 500 illustrations, as well as important artwork from the Western period from artists such as Frederic Remington, Guns of the Old West is an essential work for gun collectors and American history enthusiasts.

Provides descriptions, prices, and photographs of small firearms.

If you are seeking a comprehensive reference for collectible gun values, the Gun Trader's Guide is the only book you need. For more than half a century, this guide has been the standard reference for collectors, curators, dealers, shooters, and gun enthusiasts. Updated annually, it remains the definitive source for making informed decisions on used firearms purchases. Included are extensive listings for handguns, shotguns, and rifles from some of the most popular manufacturers, including Beretta, Browning, Colt, Remington, Savage, Smith & Wesson, Winchester, and many more. This thirty-sixth edition boasts dozens of new entries since last year's edition and includes a complete index and a guide on how to properly and effectively use this book in order to find the market value for your collectible modern firearm. Determine the new in box, excellent, and good condition prices for any firearm you want to sell or trade. With new introductory materials that every gun collector and potential buyer should read, this book is the ultimate guide to purchasing classic or discontinued firearms. No matter what kind of modern collectible firearm you own or collect, the Gun Trader's Guide should remain close at hand. Skyhorse Publishing is proud to publish a broad range of books for hunters and firearms enthusiasts. We publish books about shotguns, rifles, handguns, target shooting, gun collecting, self-defense, archery, ammunition, knives, gunsmithing, gun repair, and wilderness survival. We publish books on deer hunting, big game hunting, small game hunting, wing shooting, turkey hunting, deer stands, duck blinds, bowhunting, wing shooting, hunting dogs, and more. While not every title we publish becomes a New York Times bestseller or a national bestseller, we are committed to publishing books on subjects that are sometimes overlooked by other publishers and to authors whose work might not otherwise find a home.

The burgeoning popularity of double guns (both over/unders and side-by-sides) in the United States is no secret, and few gunmakers know more about them than Steven Dodd Hughes, who has been building, repairing, and customizing these firearms for three decades.